GEARBOX ("S.H." SERIES)

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.2549/1	GEARBOX ASSEMBLY		1	SERIAL No. S.H.10 AND SUBS.
C.2071 C.799 C.785 C.857	Casing only Plug, Drain, at bottom of Casing Washer (Fibre) on Drain Plug Plate, on Casing, Locking Counter and Reverse	G.1 G.2/ G.21 G.3	A 1 B 1	
FS.205/7D FG.105/X C.883 C.1838 C.1841 C.1840 C.920	Shafts Screw, Set, securing Locking Plate Washer, Spring, on Setscrew Bearing, Roller, for Mainshaft (Hoff R.M.S. 12½L) Bearing, Ball, for Constant Pinion Shaft (Hoff. 340K) Collar between Casting and Circlip Circlip, on Ball Bearing, behind Collar Washer (Fibre) in Casing, at front end of Countershaft	G.4 G.5 G.6 G.8 G.9 G.10	1 1 1 0 1	
C.1833	FRONT END COVER	G. 1	2 1	
C.1834 C.912 C.6738 C.1835 FW.105/T C.837	Washer, Jointing, between Front Cover and Casing Seal, Oil Seal, Oil Screw, Set, securing Cover to Casing Washer, Plain, on Setscrews Wire, Locking Setscrews (approx. 9" lengths)	G.1: G.1- G.1 G.1	4 1 1 5 1 6 4	ALTERNATIVE TO C.6738 ALTERNATIVE TO C.912 eq'd.
C.2548	GEARBOX EXTENSION	G.1 3	7 1 ⁻	
C.1866 FS.105/9D FG.105/X C.924 C.921	Washer, Jointing, between Extension and Casing Screw, Set, securing Extension to Casing Washer, Spring, on Setscrews Bearing, Ball (Hoff. M.S.12) Washer (Felt) in Extension, at rear end of Countershaft	G.1 G.2 G.2 G.2	9 7 0 7 1 1	
C.886	REAR END COVER	G.2	3 1	
C.862	Washer, Jointing, between Rear End Cover and Extension	G.2	4 1	
C.859 C.863 FG.105/X FS.305/5H	Seal, Oil Bolt, securing Cover to Extension Washer, Spring, on Bolts Screw, Set, in aperture for Speedo Driven Gear, securing Cover to Extension	G.2 G.2 G.2 G.2	6 4	
C.843 C.858 C.846 FG.105/X	Gear, Speedometer Driven Bearing for Speedometer Driven Gear Screw, Locking Bearing in Cover Washer, Spring, on Locking Screw	G.2 G.3 G.3	10 1 11 1	
	STRIKING GEAR			
C.907 C.877 C.878 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 L.103/TU C.922 C.900 C.914	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top) Selector (Reverse) Plunger in Reverse Selector Spring on Plunger Pin, Split, securing Plunger in Reverse Selector Ball, locking Plunger Spring under Ball Shim, under Spring	G.3 G.3 G.3 G.3 G.4 G.4 G.4	14 1 15 1 16 1 17 1 18 1 19 1 10 1 11 1 12 1 14 1	

GEARBOX ("S.H." SERIES)

Fart No.	Description.	Plate No.	No. per Unit.	Remarks.	
	STRIKING GEAR (continued)				
AS.102/4D	Screw, Set, in Reverse Selector adjusting tension		1		
AN.102/L	on Spring Nut, locking Setscrew in position		1		
C.882	Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods	G.46			
C.874	Roller for Interlock (in 1st/2nd Striking Rod)	G.47			
C.923	Balls for Interlock (in 3rd/Top and Reverse Striking Rods)	G.48	3 2	• .	
C.844	Screw, Set (Taper) securing Forks and Selectors	G.49	5		; .
C.837	Wire, locking Taper Screws and Stop Pins		As reg'd.		
C.1927	TOP COVER	G.50) 1		
C.860	Washer, Jointing, between Cover and Casing	G.51			
FB.105/15D	Bolt, securing Cover	G.52			
FB.105/14D FB.105/12D	Bolt, securing Cover Bolt, securing Cover	G.53 G.54			
G.105/X	Washer, Spring, on Bolts	G.55			
DD.105/6H	Dowel, in Casing, positioning Top Cover	G.56	5 2		
C.848	Plunger engaging Striking Rods	G.57			
C.845 C.849	Spring, top of Plungers Screw, Grub, applying tension to Plungers for	G.58 G.59			•
	1st/2nd and 3rd/Top Striking Rods				
C.884	Screw, Grub, applying tension to Plunger for Reverse Striking Rod	G.60) 1		
C.837	Wire, locking Grub Screws		As req'd.		
C.873	Plug in front end of Cover	G.61			
C.929 C.880	Washer (Felt) in rear end of Cover Plate, covering Felt Washers	G.62 G.63			
S.104/3D	Screw, Set, securing Cover Plate	G.64			•
G.104/X	Washer, Spring, on Setscrews	G.65			
C.315 C.26 75	Plug, Core, on top of Cover Dipstick	G.66			
C.841	Plug, Breather, on top of Cover	G.67 G.68		V.	
C.930 C.927	Washer (Fibre) on Breather Plug Screw, Grub, in side of Cover, for insertion of Interlock Balls and Roller	G.69			
C .2462	CHANGE-SPEED LEVER	G.70) 1		
C.2291	Knob on Lever	G.71	1		
C.1928	Nut, locking Knob to Lever	G.72		* · ·	
C.1915	Bearing, Flexible, housing Change-Speed Lever in Selector Lever	G.73	2 halves.		
C.1919	Washer, at top of Flexible Bearing	G.74			
C.190 4 C.1918	Washer at bottom of Flexible Bearing Lever, Selector, housing Change-Speed Lever	G.75			
FN.405/L	Nut, Slotted, securing Change-Speed Lever in	G.76 G.77			
·	Selector Lever		•		
L.103/8U	Pin, Split, securing Slotted Nut	G.78			
~ 4042	Jaw, Pivot, for Selector Lever	G.79 G.80			
	Bush for Pivot Jaw				
C.1907	Bush for Pivot Jaw Washer, Thrust, on Pivot Jaw	G.81	2		
C.1907 C.1894 C.1914	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw	G.81 G.82	. 1		
C.1907 C.1894 C.1914 C.1905	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw	G.81 G.82 G.83	1		
C.1913 C.1907 C.1894 C.1914 C.1905 FN.407/L L.103/8U	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw	G.81 G.82	1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw	G.81 G.82 G.83 G.84 G.85 G.86	1 1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912 C.1906	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw	G.81 G.82 G.83 G.84 G.85 G.86 G.87	1 1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912 C.1906 C.1908	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw	G.81 G.82 G.83 G.84 G.85 G.86	1 1 1 1 1 1 2		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912 C.1906 C.1908 C.1929	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw	G.81 G.82 G.83 G.84 G.85 G.86 G.87 G.88	1 1 1 1 1 1 2 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912 C.1906 C.1908 C.1929	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw Nut, Slotted, securing Pivot Pin	G.81 G.82 G.83 G.84 G.85 G.86 G.87 G.88 G.89	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L 103/8U C.1912 C.1906 C.1908 C.1929	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw	G.81 G.82 G.83 G.84 G.85 G.86 G.87 G.88	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L L.103/8U C.1912 C.1906 C.1908 C.1929	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw Nut, Slotted, securing Pivot Pin	G.81 G.82 G.83 G.84 G.85 G.86 G.87 G.88 G.89	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
C.1907 C.1894 C.1914 C.1905 FN.407/L L.103/8U C.1912 C.1906 C.1908 C.1929	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw Nut, Slotted, securing Pivot Pin	G.81 G.82 G.83 G.84 G.85 G.86 G.87 G.88 G.89	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
C.1907 C.1894 C.1914 C.1905 EN.407/L C.1912 C.1912 C.1906 C.1908 C.1929 EN.407/L C.103/8U	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw Nut, Slotted, securing Pivot Pin Pin, Split, securing Slotted Nut FLANGE ON MAINSHAFT	G.81 G.82 G.83 G.85 G.85 G.86 G.87 G.88 G.89 G.90	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
C.1907 C.1894 C.1914 C.1915 N.407/L 103/8U C.1912 C.1906 C.1908 C.1929 N.407/L 103/8U	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw Washer, Spring, on Pivot Jaw Nut, Slotted, securing Pivot Jaw Pin, Split, securing Slotted Nut Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot Jaw Nut, Slotted, securing Pivot Pin Pin, Split, securing Slotted Nut	G.81 G.82 G.83 G.84 G.86 G.87 G.88 G.89 G.90	1 1 1 2 1 1 1 1 1		

GEARBOX ("S.H." SERIES)

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.18 44	MAINSHAFT	H.5	1	
C.910	Gear, Speedometer Driving	H.6	1	
C.909	Piece, Distance, behind Speedometer Gear	H.7	1	
C.1854 C.1853	Sleeve, Distance, on Mainshaft Sleeve, Synchronising, 2nd Speed	H.8 H.9	i	
C.900	Spring in 2nd and 3rd/Top Speeds Synchro Sleeves	H.10	12	
C.922	Ball in 2nd and 3rd/Top Speeds Synchro Sleeves	H.11	13	
C.901	Plunger in 2nd Speed Synchro Sleeve Wheel, Gear, 1st Speed	H.12 H.13	1	
C.1897 C.1852	Wheel, Gear, 2nd Speed	H.14	i	
C.1851	Wheel, Gear, 3rd Speed	H.15	1	
C.1850 C.1849	Roller, Needle, in 2nd and 3rd Speed Gear Wheels Plunger, in Mainshaft, locking 2nd and 3rd Speed Gear Wheels	H.16 H.17	82 2	
C.132 4 C.1847	Spring under Plungers Washer, Thrust, front and rear of 2nd and 3rd	H.18 H.19	2 2	
C.1846 C.2568 C.903 C.914	Speed Gear Wheels Sleeve, Synchronising, 3rd/Top Speeds Sleeve, Operating, 3rd/Top Speeds Shim for Synchro Sleeve (.006" thick) Shim for Synchro Sleeve (.028" thick)	H.20 H.21	1 1 As req'd. As req'd.	
C.2112	CONSTANT PINION SHAFT	H.22	1	
C.1843	Bearing Roller, inside shaft	H.23	1	
C.1836	Pinion, Constant	H.24 H.25	1	
C.1842 C.1838/1	Thrower, Oil Circlip, behind Shims on Shaft (Seeger 40 mm. Ext.)	H.26	i	
C.2109 C.2110	Washer, Packing, between Ball Bearing and Shims Shim, .003" thick, between Packing Washer and	H.26A H.26B		
C.2111	Circlip Shim, .005" thick, between Packing Washer and Circlip	H.260	C As req'd.	
C.2070	REVERSE SPINDLE	H.27	1	
C.2068/1	Gear, Reverse (complete with Bush)	H.28	13	Fitted from Gearbox No. S.H.10
C.2069	Bush in Reverse Gear	H.29		to S.H.6700. Fitted to Gearbox SH.6701
C.2068/2 C.3383	Gear, Reverse (complete with Bush) Bush in Reverse Gear			and Subs.
C.1893	Lever operating Reverse Gear	H.30	1	
C.1899	Pin, Fulcrum, for Operating Lever	H.31	1	
C.777 FW.106/T	Nut, Slotted, securing Fulcrum Pin Washer, Plain, under Slotted Nut	H.32 H.33	1	
L.103/8U	Pin, Split, securing Fulcrum Pin and Reverse Slipper	H.34	2	
C.866	Slipper, Reverse	Н.35	1	
C 1954	COUNTERSHAET	H.36	. 1	
C.1856	COUNTERSHAFT			
C.1857	Gear-Unit (Cluster)	H.37	1 50	
C.918 C.1864	Roller, Needle, inside Gear-Unit Ring, retaining Needle Rollers	H.38 H.39	58 3	
C.1858	Washer, Thrust, Inner, at front of Countershaft	H.40	1	
C.1859	Washer, Thrust, Outer, at front of Countershaft	H.41	1	
C.1861 C.1862	Washer, Thrust, Inner at rear of Countershaft Washer, Thrust, Outer, at rear of Countershaft. (.156" thick)	H.42 H.43	As req'd	•
C.1862/1	Washer, Thrust, Outer, at rear of Countershaft. (.159° thick)	H.43	As req'd	. To eliminate end float on the
	Washer, Thrust, Outer, at rear of Countershaft.	H.43	As req'd	Countershaft, select the Washe
C.1862/2	(.162" thick)			MUCU Das the desired thickness
C.1862/2 C.1862/3	(.162" thick) Washer, Thrust, Outer, at rear of Countershaft. (.152" thick) Washer, Thrust, Outer, at rear of Countershaft.	H.43 H.43	As req'd As req'd	

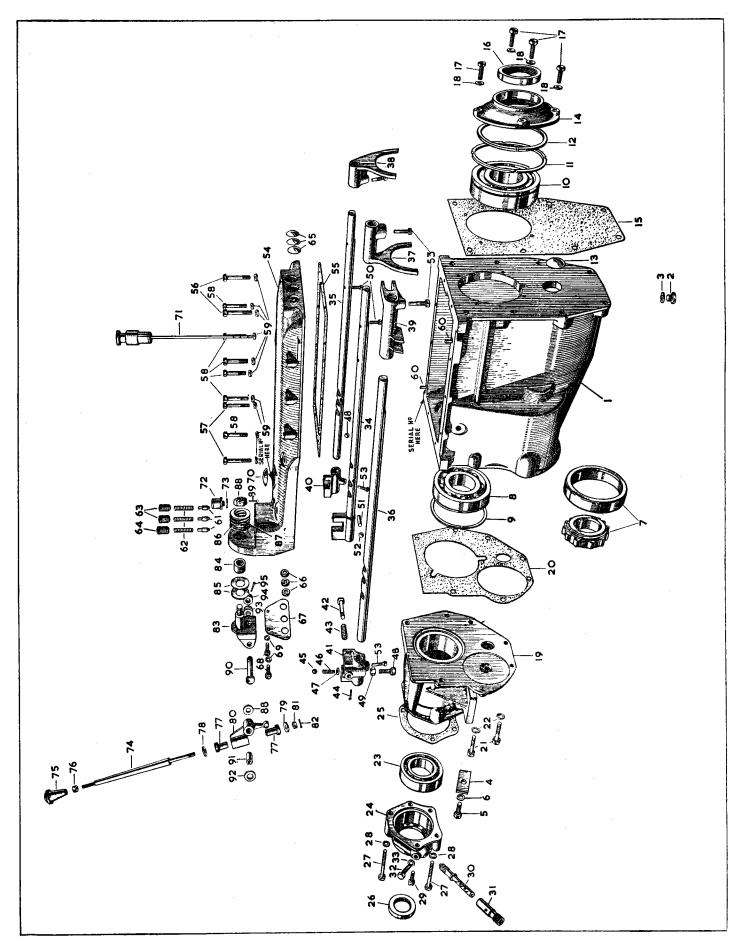


PLATE G.

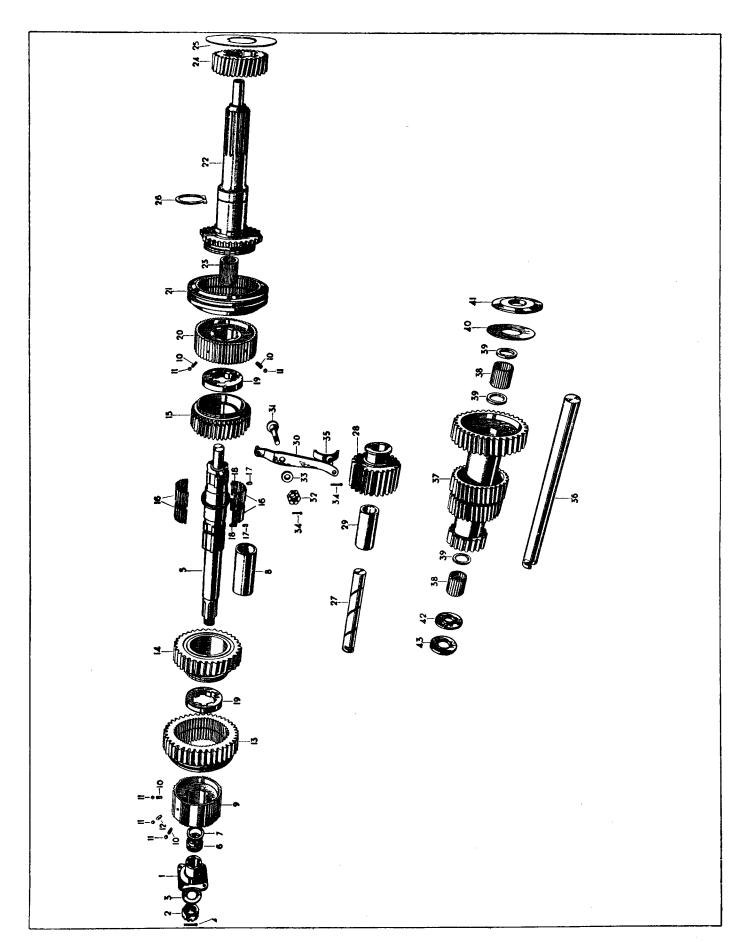


PLATE H.

GEARBOX ("J.H." SERIES)

Casing only Casing only Good Casing G.1 Casing G.2	Part No.	Description.	No.	No. per Unit.	Remarks.	·
Ping. Drain, at bottom of Casing	C.2036/1	GEARBOX ASSEMBLY		1	fitted from Chassis N 660001 to 660934 66	lo. 59001 and 669002
2.785 Washer (Fibre) on Drain Plug Plate, Locking Counter and Reverse Shafts G.3 1 1 1 1 1 1 1 1 1	C.2071					
Piate, Locking Counter and Reverse Shafts G.3 1 1 1 1 1 1 1 1 1				-		
G.105 X Washer, Spring, on Setscrew G.5 1 1 1 1 1 1 1 1 1				1		
Bearing, Roller, for Mainshaft (Hoff: R.M.S. 12gL) G.6A				-		
1.838				-		
1841 Collar between Casing and Circlip, on Ball Bearing, behind Collar G.10 1		Bearing, Ball, for Constant Pinion Shaft (Hoff: 340K.)		7		
Section Sect						
Washer, Jointing, between Front Cover and Casing G.13 1 G.14 1 G.14 1 G.15 Washer, Set, securing Cover to Casing G.15 4 4 4 G.16 4 G.16 4		Washer (Fibre) in Casing, at front end of Counter-				
Seal, Oil Screw, Set, securing Cover to Casing G.15 4 4 1 1 1 1 1 1 1 1	C.1833	FRONT END COVER	G.12	1		
Serew, Set, securing Cover to Casing G.15 A	C.1834					
Washer, Plain, on Secsorews Wire, locking Setscrews (approx. 9' lengths) As req'd.	C.912 C 359			4		
C.2548 GEARBOX EXTENSION G.17 1	FW.105/E			4		
Masher, Jointing, between Extension and Casing G.18 1	C.837	Wire, locking Setscrews (approx. 9" lengths)		As req	'd.	
S.105/9D Screw, Set, securing Extension to Casing G.19 7 G.105/X Washer, Spring, on Setscrews G.20 7 G.21 1 G.21 1 G.22 1 G.21 1 G.22 1 G.21 1 G.22 G.2	C.2548	GEARBOX EXTENSION	G.17	1		
S.105/9D Screw, Set, securing Extension to Casing G.19 7 G.105/X Washer, Spring, on Setscrews G.20 7 G.21 1 G.21 1 G.22 1 G.21 1 G.22 1 G.21 1 G.22 G.2	C.1866	Washer, Jointing, between Extension and Casing				
Bearing Bail (Hoff:MS.12) G.21	FS.105/9D			•		
C.886 REAR END COVER G.23 1 C.886 REAR END COVER G.23 1 C.862 Washer, Jointing, between Rear End Cover and Extension G.24 1 Extension G.25 1 G.105/X Washer, Spring, on Bolts G.25 1 G.25 1 G.25 1 G.26 4 G.27 6 G.29 1 G.28 1						
C.862 Washer, Jointing, between Rear End Cover and Extension Extension G.25 1	C.921		G.22	1		
Extension Seal, Oil C863 Bolt, securing Cover to Extension G.1655/X Washer, Spring, on Bolts G.105/X Washer, Spring, on Bolts G.265 G.105/X Washer, Spring, on Bolts Screw, Set, in aperture for Speedo Driven Gear, Securing Cover to Extension G.276 G.287 G.843 Gear, Speedometer Driven G.291 G.858 Bearing for Speedometer Driven Gear G.301 G.858 G.846 Screw, locking Bearing in Cover G.311 G.877 G.878 G.877 G.877 G.878 G.874 G.877 G.878 G.875 G.878 G.876 G.877 G.878 G.876 G.878 G.888 G.898 G.	C.886	REAR END COVER	G.23	1		
Bolt, securing Cover to Extension G.26 4 G.105/X	C.862	Extension				
G.105/X Screw, Set, in aperture for Speedo Driven Gear, securing Cover to Extension C.843 Gear, Speedometer Driven C.843 Gear, Speedometer Driven C.846 Screw, locking Bearing in Cover G.30 C.846 Screw, locking Bearing in Cover G.31 C.846 Screw, locking Gears G.32 STRIKING GEAR C.907 Rod, Striking (1st/2nd Gears) C.877 Rod, Striking (3rd/Top Gears) C.878 Rod, Striking (Reverse Gear) C.879 Rod, Striking (Reverse Gear) C.870 Fork, Change-Speed (1st/2nd Gears) C.871 Fork, Change-Speed (1st/2nd Gears) C.903 Fork, Change-Speed (1st/2nd Gears) C.905 Selector (3rd/Top) G.38 C.905 Selector (3rd/Top) G.39 C.901 Selector (Reverse) C.909 Plunger in Reverse Selector AS.102/L Screw, Set, in Reverse Selector G.43 C.901 AN.102/L Nut, locking Setscrew in position On Spring Nut, locking Setscrew in position Pln, Split, securing Plunger in Reverse Selector G.43 C.40 C.40 C.40 C.40 C.40 C.40 C.40 C.40						
C.843	FG.105/X FS.305/5H	Washer, Spring, on Bolts Screw, Set, in aperture for Speedo Driven Gear,	G.27	4		
STRIKING GEAR Screw, locking Bearing in Cover G.31 1	C 0.43	securing Cover to Extension	G 29	4		
STRIKING GEAR C.907 Rod, Striking (1st/2nd Gears) G.33 1 C.877 Rod, Striking (3rd/Top Gears) G.34 1 C.878 Rod, Striking (Reverse Gear) G.35 1 C.878 Rod, Striking (Reverse Gear) G.35 1 C.879 Fork, Change-Speed (1st/2nd Gears) G.36 1 C.870 Fork, Change-Speed (1st/2nd Gears) G.36 1 C.871 Fork, Change-Speed (1st/2nd Gears) G.37 1 C.872 Fork, Change-Speed (1st/2nd Gears) G.37 1 C.903 Fork, Change-Speed (Reverse) G.38 1 C.905 Selector (3rd/Top) G.39 1 C.1910 Selector (Reverse) G.40 1 C.1910 Selector (Reverse) G.40 1 C.1910 Selector (Reverse) G.40 1 C.1910 Shim under Spring G.42 1 C.914 Shim under Spring G.42 1 Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector G.43 1						
STRIKING GEAR	C.846	Screw, locking Bearing in Cover				
C.907 Rod, Striking (1st/2nd Gears) G.33 1 C.877 Rod, Striking (3rd/Top Gears) G.34 1 C.878 Rod, Striking (Reverse Gear) G.35 1 C.904 Fork, Change-Speed (1st/2nd Gears) G.36 1 C.872 Fork, Change-Speed (3rd/Top Gears) G.37 1 C.913 Fork, Change-Speed (Reverse) G.38 1 C.905 Selector (3rd/Top) G.39 1 C.1910 Selector (Reverse) G.40 1 C.1909 Plunger in Reverse Selector G.41 1 C.2022 Spring on Plunger C.914 Shim under Spring G.42 1 Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector G.43 1 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1	FG.105/X	Washer, Spring, on Locking Screw	G.32	1		
C.877		STRIKING GEAR				
C.878	C.907	Rod, Striking (1st/2nd Gears)		1		
C.904 Fork, Change-Speed (1st/2nd Gears) G.36 C.872 Fork, Change-Speed (3rd/Top Gears) G.37 C.913 Fork, Change-Speed (Reverse) G.38 C.905 Selector (3rd/Top) G.39 C.1910 Selector (Reverse) G.40 C.1909 Plunger in Reverse Selector G.41 C.2022 Spring on Plunger C.914 Shim under Spring G.42 Screw, Set, in Reverse Selector, adjusting tension on Spring AN.102/L Nut, locking Setscrew in position L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43	C.877	Rod, Striking (3rd/Top Gears)		1		
C.872 Fork, Change-Speed (3rd/Top Gears) G.37 1 C.913 Fork, Change-Speed (Reverse) G.38 1 C.905 Selector (3rd/Top) G.39 1 C.1910 Selector (Reverse) G.40 1 C.1909 Plunger in Reverse Selector G.41 1 C.2022 Spring on Plunger C.914 Shim under Spring G.42 1 AS.102/4D Screw, Set, in Reverse Selector, adjusting tension on Spring AN.102/L Nut, locking Setscrew in position 1 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1	C.878 C.904	Fork, Change-Speed (1st/2nd Gears)		i		
C.905	C.872	Fork, Change-Speed (3rd/Top Gears)	G.37	1		
C.1910				1		
C.1909 Plunger in Reverse Selector G.41 1 C.2022 Spring on Plunger G.42 1 C.914 Shim under Spring 1 AS.102/4D Screw, Set, in Reverse Selector, adjusting tension on Spring AN.102/L Nut, locking Setscrew in position 1 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1	C.1910	Selector (Reverse)	G.40	į		
C.914 Shim under Spring 1 AS.102/4D Screw, Set, in Reverse Selector, adjusting tension on Spring 1 AN.102/L Nut, locking Setscrew in position 1 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1	C.1909	Plunger in Reverse Selector		1		
AS.102/4D Screw, Set, in Reverse Selector, adjusting tension 1 on Spring AN.102/L Nut, locking Setscrew in position 1 L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1			G.42	i		
on Spring AN.102/L Nut, locking Setscrew in position L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1	AS.102/4D			İ		
L.103/7U Pin, Split, securing Plunger in Reverse Selector G.43 1		on Spring		4		
			G.43	1		
	C.922	Ball, locking Plunger		i		

GEARBOX ("J.H." SERIES)

Part No.	Description.	Plate No.	No. per Unit. Remarks.
	STRIKING GEAR (continued)		
C.900	Spring under Ball	G.45	1
C.882	Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods	G.46	
C.874	Roller for Interlock (in 1st/2nd Striking Rod)	G.47	1
C.923	Balls for Interlock (in 3rd/Top and Reverse Striking	G.48	2
C.844	Rods) Screw, Set (Taper) securing Forks and Selectors	G.49	5
C.837	Wire, locking Taper Screws and Stop Pins	_,	Ās req'd.
C.1927	TOP COVER	G.50	1
C.860	Washer, Jointing, between Cover and Casing	G.51	1
FB.105/15D	Bolt, securing Cover	G.52	Ż.
FB.105/14D	Bolt, securing Cover	G.53	$\overline{2}$
FB.105/12D	Bolt, securing Cover	G.54	6
FG.105/X	Washer, Spring, on Bolts	G.55	10
OD.105/6H	Dowel, in Casing, positioning Top Cover	G.56	2
C.848	Plunger, engaging Striking Rods	G.57	3
C.845	Spring, top of Plungers	G.58	3
C.849	Screw, Grub, applying Tension to Plungers for	G.59	2
C.884	1st/2nd and 3rd/Top Striking Rods Screw, Grub, applying tension to Plunger for Reverse Striking Rod	G.60	1
C.837	Wire locking Grub Screw		As reg'd.
C.873	Plug in front end of Cover	G.61	3
C.929	Washer (Felt) in rear end of Cover	G.62	3
C.880	Plate, covering Felt Washers	G.63	1
FS.104/3D	Screw, Set, securing Cover Plate	G.64	2
FG.104/X	Washer, Spring, on Setscrews	G.65	2
C.315	Plug, Core, on top of Cover	G.66	
C.2675	Dipstick	G.67 G.68	1 1
C.841 C.930	Plug, Breather, on top of Cover Washer (Fibre) on Breather Plug	G.69	· ·
C.927	Screw, Grub, in side of Cover, for insertion of Inter- lock Balls and Roller	0.07	i
C.2462	CHANGE-SPEED LEVER	G.70	1
C.4054	CHANGE-SPEED LEVER		1 REQUIRED ONLY WHEN RADIO IS FITTED.
C 2204	Wash on Loven	G.71	1
C.2291 C.1928	Knob on Lever Nut, locking Knob to Lever	G.71	i
C.1915	Bearing, Flexible, housing Change-Speed Lever in Selector Lever	G.73	2 halves.
C.1919	Washer at top of Flexible Bearing	G.74	1
C.1904	Washer at bottom of Flexible Bearing	G.75	1
C.1918 FN.405/L	Lever, Selector, housing Change-Speed Lever Nut, Slotted, securing Change-Speed Lever in Selector Lever	G.76 G.77	1
L.103/8U	Pin, Split, securing Slotted Nut	G.78	1
C.1913	Jaw, Pivot, for Selector Lever	G.79	i
C.1907	Bush for Pivot Jaw	G.80	1
C.1894	Washer, Thrust, on Pivot Jaw	G.81	2
C.1914	Washer, Locking, on Pivot Jaw	G.82	1
C.1905	Washer, Spring, on Pivot Jaw	G.83	1
FN.407/L	Nut, Slotted, securing Pivot Jaw	G.84	1
L.103/8U	Pin, Split, securing Slotted Nut	G.85 G.86	1 1
C.1912 C.1906	Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw	G.87	i
C.1908 C.1929	Washer, Thrust, at each side of Selector Lever Washer, Spring, between Thrust Washer and Pivot	G.88 G.89	2 1
FN.407/L L.103/8U	Jaw Nut, Slotted, securing Pivot Pin Pin, Split, securing Slotted Nut	G.90 G.91	1
C.885	FLANGE ON MAINSHAFT	J.1	1
C.840	Nut, Slotted, securing Flange	J.2	1
C.925 L.104/12U	Washer, Plain, under Slotted Nut Pin, Split, securing Slotted Nut	J.3 J.4	1
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GEARBOX ("J.H." SERIES)

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.2677	MAINSHAFT	J.5	1	
C.910	Gear, Speedometer Driving	J.6	1	
C.909	Piece, Distance, behind Speedometer Driving Gear	J.7	1	
C.1854	Sleeve, Distance, on Mainshaft	J.8	1	
C.2679	Sleeve, Synchronising, 2nd Speed	J.9	1	
C.900	Spring, in 2nd and 3rd/Top Speeds Synchro Sleeves	J.10	12	
C.922	Ball in 2nd and 3rd/Top Speeds Synchro Sleeves	J.11	13	
C.901	Plunger in 2nd Speed Synchro Sleeve	J.12	1	
C.2040	Wheel, Gear, 1st Speed	J.13	1	
C.4125 C.4123	Wheel, Gear, 2nd Speed Wheel, Gear, 3nd Speed	J.14 J.15	1	
C.1850	Wheel, Gear, 3rd Speed Roller, Needle, in 2nd and 3rd Speed Gear Wheels	J.15	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gear Wheels	J.17	2	
C.1324	Spring under Plungers	J.18	2	
C.2678/1	Washer, Thrust, front and rear of 2nd and 3rd	J.19	2	
•	Speed Gear Wheels (-471"/-472" thick)			
C.2678/2	Washer, Thrust, front and rear of 2nd and 3rd		2	
	Speed Gear Wheels (.473"/.474" thick)		_	
C.2678/3	Washer, Thrust, front and rear of 2nd and 3rd		2	
C 4400	Speed Gear Wheels (.475"/.476" thick)	1.20	4	
C.4122	Sleeve, Synchronising, 3rd/Top Speeds	J.20	1	
C.2568 C.903	Sleeve, Operating, 3rd/Top Speeds Shirn, for Synchro Sleeve (.006" thick)	J.21	1	
C.914	Shim, for Synchro Sleeve (.028" thick)		As rec	
C.2685	CONSTANT PINION SHAFT ASSY.	J.22	1	
C (702	CONSTANT DINION SUAET ASSY		4	SPECIAL EQUIPMENT FOR COMPE
C.6792	CONSTANT PINION SHAFT ASSY.		1	SPECIAL EQUIPMENT FOR COMPE-
	NOTE.—When Shaft C.6792 is supplied, the following must be included:—C.6745 Oil Thrower; C.1838/I Circlip; C.2109 Washer; C.2111 and C.2119 Shims.			TITION PURPOSES ONLY.
C 4043		1.24	4	
C.1843	Bearing, Roller, inside Shaft	J.24 J.25	1	
C.2121 C.2066	Thrower, Oil Nut, locking Bearing to Shaft	J.25 J.26	i	
C.2067	Circlip, securing Locknut	J.27	i	
C.2070	REVERSE SPINDLE	J.28	1	
				-
C.2044/1	Gear, Reverse (complete with Bush)	J.29	1	Fitted from Gearbox No. JH.10
C.2069	Bush in Reverse Gear	J.30	1 1	Cto JH.2182.
C.2044/2 C.3383	Gear, Reverse (complete with Bush) Bush in Reverse Gear		2	Fitted to Gearbox No. JH.2183 and subs.
C.1893	Lever, operating Reverse Gear	J.31	ī	(and subs.
C.1899	Pin, Fulcrum, for operating Lever	J.32	1	
C.777	Nut, Slotted, securing Fulcrum Pin	J.33	1	·
FW.106/T	Washer, Plain, under Slotted Nut	J.34	1	
L.103/8Ú	Pin, Split, securing Fulcrum Pin and Reverse Slipper	J.35	2	
C.866	Slipper, Reverse	J.36	1	
C.1856	COUNTERSHAFT	J.37	1	·
C.2041	Gear, 1st Speed (on Counter)	J.38	1	
C.1864	Ring, Retaining, at rear of Needle Rollers	J.39	2	
C.918	Roller, Needle	J.40	58	
C.1861	Washer, Thrust, Inner, at rear end of Counter, adjacent to Needle Rollers	J.41	1	
C.1862	Washer, Thrust, Outer, at rear end of Counter (.156" thick)	J.42	As rec	
C.1862/1	Washer, Thrust, Outer, at rear end of Counter (.159" thick)	J.42	As red	To eliminate end float on the Counter-
C.1862/2	Washer, Thrust, Outer, at rear end of Counter (162" thick)	J.42	As rec	shaft, select the Washer which has
C.1862/3	Washer, Thrust, Outer, at rear end of Counter (152' thick)	J.42	As rec	d a.
	Washer, Thrust, Outer, at rear end of Counter (.164" thick)	J.42	As red	q a.
C.1862/4		J.43	1	
C2043	Ring, Retaining, on outer end of Front Needle Rollers			
C2043 C.2042	Rollers Washer, Thrust, inner, at front end of Counter	J.44	1	
C2043 C.2042 C.1859	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter	J.45	1	
C2043 C.2042 C.1859 C.2045	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter Wheel, Constant	J.45 J. 4 6	1	
C2043 C.2042 C.1859 C.2045 C.2046	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter Wheel, Constant Gear, 3rd Speed	J.45 J.46 J.47	1 1	
C2043 C.2042 C.1859 C.2045 C.2046 C.2047	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter Wheel, Constant Gear, 3rd Speed Gear, 2nd Speed	J.45 J.46 J.47 J.48	1 1 1	vas
C2043 C.2042 C.1859 C.2045 C.2046 C.2047 C.2048	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter Wheel, Constant Gear, 3rd Speed Gear, 2nd Speed Ring, Split, locating Constant Wheel	J.45 J.46 J.47 J.48 J.49	1 1 1 1 2 hal	ves.
C2043 C.2042 C.1859 C.2045 C.2046 C.2047	Rollers Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer, at front end of Counter Wheel, Constant Gear, 3rd Speed Gear, 2nd Speed	J.45 J.46 J.47 J.48	1 1 1	ves.

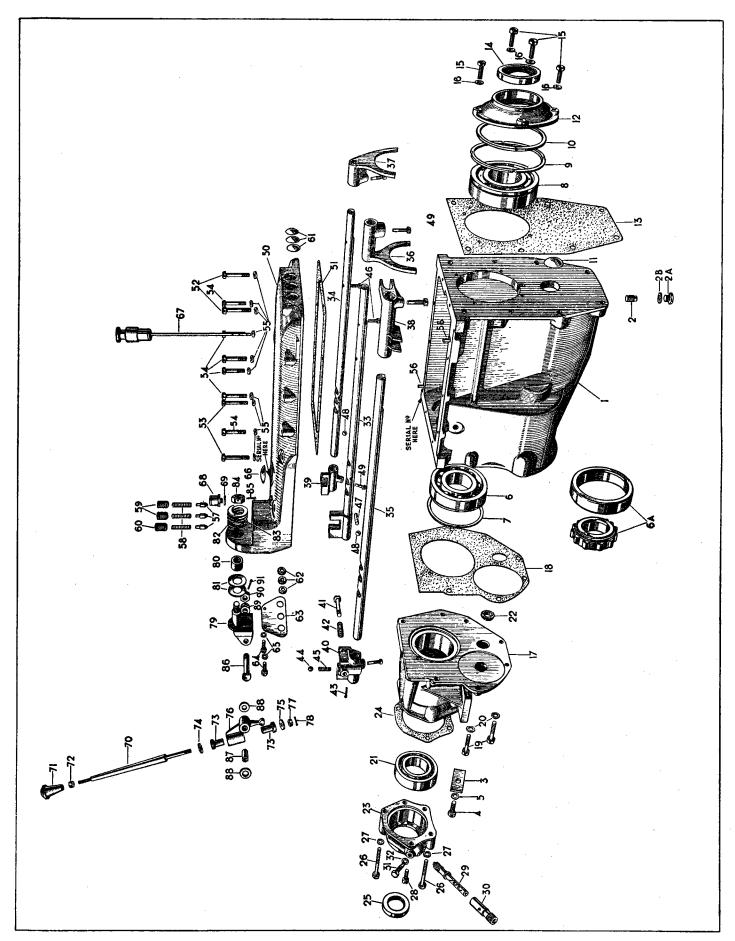


PLATE G.

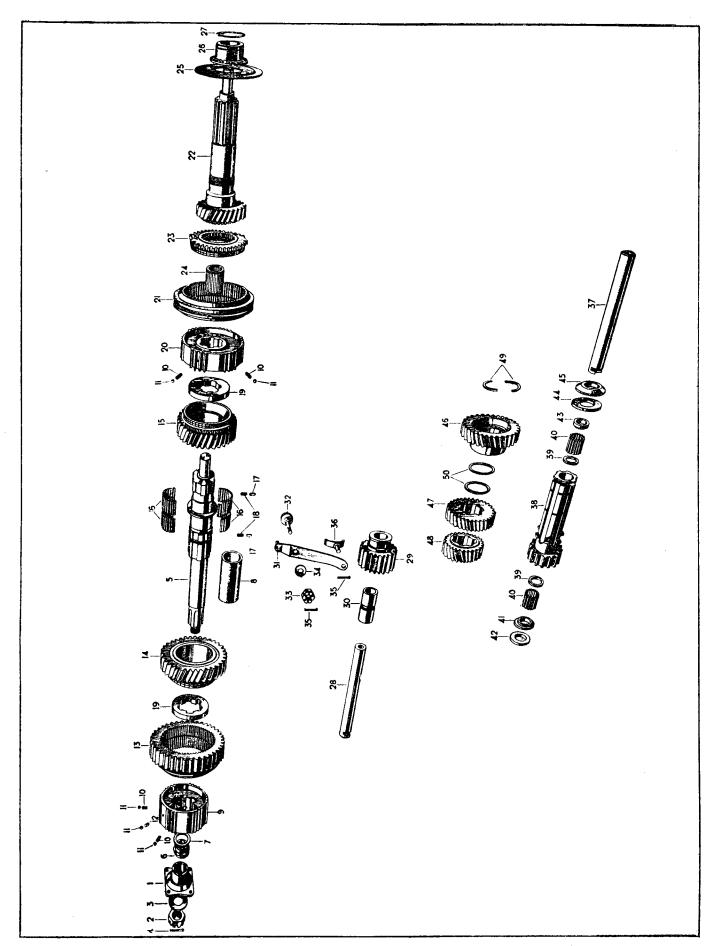


PLATE J.

GEARBOX ("J.L." SERIES)

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.6776	GEARBOX ASSEMBLY		1	FROM SERIAL No. JL.8806 commencing at Chassis No. 660935 and subs. 669003 and subs. 679215 and subs.
C.2071	Casing only		1	
C.799 C.785	Drain Plug at bottom of Casing		1	
C.763 C.857	Washer (Fibre) on Drain Plug Plate, locking Counter and Reverse Shafts		1	
FS.205/7D	Screw, Set, securing Locking Plate		i	
FG.105/X	Washer, Spring, on Setscrew		1	
C.1845 C.1855	Bearing, Ball, for Mainshaft (Hoffman M.S.12½K) Circlip, securing Mainshaft Bearing		1	
C.1838	Bearing, Ball, for Constant Pinion Shaft (Hoffman 340K)		i	
C.1841	Collar, between Casing and Circlip		1	
C.1840 C.920	Circlip, securing Constant Pinion Shaft Bearing Washer (Fibre) at front end of Countershaft		1	
C.1833	FRONT END COVER		1	
C.1834	Gasket, between Front Cover and Casing		1	
C.6738	Seal, Oil		1	
C.359 FW.105/E	Screw, Set, securing Cover to Casing Washer (Copper) on Setscrews		4 4	
C.837	Wire, locking Setscrews		2	
C.6767	REAR END COVER		1	
C.1866	Gasket, between Rear End Cover and Casing		1	
SF.105/9D	Screw, Set, securing Rear End Cover to Casing		7	
FG.105/X	Washer, Spring, on Setscrews		7	
C.921 C.859	Washer (Felt) at rear end of Countershaft Seal, Oil		1	
C.843	Gear, Speedometer Driven		i	
C.858	Bearing, for Speedometer Driven Gear		1	
C.846 FG.105/X	Screw, locking Bearing in Cover Washer, Spring, on Screw		1	
	STRIKING GEAR			
C. 9 07	Rod, Striking (1st/2nd Gears)		· 1	
C.877	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears)		1	
C.877 C.878	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear)		1	
C.877 C.878 C.7358	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear)		1	Fitted from Gearbox JL.8806 to JL.1315 Fitted to Gearbox JL.13154 and subs.
C.877 C.878 C.7358 C.904 C.872	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears)		1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear)		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears)		1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position		1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D AN.102/L L.103/7U	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector		1 1 1 1 1	
C.877 C.878 C.7358 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D AN.102/L L.103/7U C.922 C.922	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector Ball, locking Plunger Spring under Ball		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D AN.102/L L.103/7U C.922 C.900 C.882	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector Ball, locking Plunger Spring under Ball Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods		1 1 1 1 1 1 1 1 1 1 1 1 1	
C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D AN.102/L L.103/7U C.922 C.900 C.882 C.874	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector Ball, locking Plunger Spring under Ball Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods Roller for Interlock (in 1st/2nd Striking Rod)		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
C.907 C.877 C.878 C.7358 C.904 C.872 C.913 C.905 C.1910 C.1909 C.2022 C.914 AS.102/4D AN.102/L L.103/7U C.922 C.900 C.882 C.874 C.923	Rod, Striking (1st/2nd Gears) Rod, Striking (3rd/Top Gears) Rod, Striking (Reverse Gear) Rod, Striking (Reverse Gear) Fork, Change-Speed (1st/2nd Gears) Fork, Change-Speed (3rd/Top Gears) Fork, Change-Speed (Reverse Gear) Selector (3rd/Top Gears) Selector (Reverse Gear) Plunger in Reverse Selector Spring on Plunger Shim under Spring Screw, Set, in Reverse Selector, adjusting tension on Spring Nut, locking Setscrew in position Pin, Split, securing Plunger in Reverse Selector Ball, locking Plunger Spring under Ball Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Fitted from Gearbox JL.8806 to JL.1315 Fitted to Gearbox JL.13154 and subs.

GEARBOX ("J.L." SERIES)

Part No.	Description.	Plate No.	No. per Unit.	Remarks.
C.1927	TOP COVER		1	Fitted from Gearbox JL.8806 to JL.13153
C.6878	TOP COVER		1	Fitted to Gearbox JL.13154 and subs.
C.860	Gasket, between Top Cover and Casing		1	
B.105/15D B.105/14D	Bolt, securing Cover Bolt, securing Cover		2 2	
B.105/12D	Bolt, securing Cover		6	
G.105/X	Washer, Spring, on Bolts		10	
D.105/6H	Dowel, in Casing, positioning Top Cover		2	
C.848 C.845	Plunger, engaging Striking Rods Spring, at top of Plungers		3 3	
C.849	Screw, Grub, applying tension to Plungers for 1st/2nd		2	
	and 3rd/Top Striking Rods			
C.884	Screw, Grub, applying tension to Plunger for Reverse		1	
C.837	Striking Rod Wire, locking Grub Screws		As reg'd.	
2.873	Plug in front end of Cover		3	
.929	Washer (Felt) in rear end of Cover		3	
C.880	Plate, covering Felt Washers		1	
S.104/3D G.104/X	Screw, Set, securing Cover Plate Washer, Spring, on Setscrews		2 2	
C.315	Plug, Core, on top of Cover		1	
C.2675	Dipstick		1	
C.841	Plug, Breather, on top of Cover		1	
C.930 C.927	Washer (Fibre) on Breather Plug Screw, Grub, in side of Cover, for insertion of Interlock		1	
721	Balls and Roller		ı	
C.2462	CHANGE-SPEED LEVER		1	
C.4054	CHANGE-SPEED LEVER		1	REQUIRED ONLY WHEN RADIO I
C.2291	Knob for Lever		4	FITTED
5.1928	Nut, locking Knob to Lever		1	
.1915	Bearing, Flexible, housing Change-Speed Lever in		2 halves	
C.1919	Selector Lever Washer at top of Flexible Bearing		1	
C.1904	Washer at bottom of Flexible Bearing		i	
C.1918	Lever, Selector, housing Change-Speed Lever		1	
N.405/L	Nut, Slotted, securing Change-Speed Lever in Selector Lever		1	
103/8U	Pin, Split, securing Slotted Nut		1	•
C.1913	Jaw, Pivot, for Selector Lever		i	
C.1907	Bush for Pivot Jaw		1	
C.189 4 C.1914	Washer, Thrust, on Pivot Jaw Washer, Locking, on Pivot Jaw		2	
2.1905	Washer, Spring, on Pivot Jaw		1	
N.407/L	Nut, Slotted, securing Pivot Jaw		i	
103/8U	Pin, Split, securing Slotted Nut		1	
C.1912 C.1906	Pin, Pivot, mounting Selector Lever in Pivot Jaw Bush, in Selector Lever, for Pivot Jaw		1	
C.1908	Washer, Thrust, at each side of Selector Lever		2	
C.1929	Washer, Spring, between Thrust Washer and Pivot		1	
N.407/L	Jaw Nut Slotted convine Divot Die		4	
.103/8U	Nut, Slotted, securing Pivot Pin Pin, Split, securing Slotted Nut		1	
C.885	FLANGE ON MAINSHAFT		1	
C. 84 0	Nut Slotted securing Flance		1	
94 0 925	Nut, Slotted, securing Flange Washer, Plain, under Slotted Nut		1	
.104/12U	Pin, Split, securing Slotted Nut		i	
C.4994	MAINSHAFT		1	•
C.910	Gear Speedometer Driving		1	
2.909	Gear, Speedometer Driving Piece, Distance, behind Speedometer Driving Gear		1	
.3679	Sleeve, Synchronising, 2nd Speed		i	Fitted from Gearbox JL.8806 to JL.13833
.7480	Sleeve, Synchronising, 2nd Speed (c/w. Stop Pin)		1	Fitted to Gearbox JL.13834 and subs.
2.900	Spring, in 2nd and 3rd/Top Synchro Sleeves		12	
C.922	Ball, in 2nd and 3rd/Top Synchro Sleeves		13	

GEARBOX ("J.L." SERIES)

Part No.	Description.	Plate No. per No. Unit Remarks.
	MAINSHAFT (continued)	
C.2040 C.4125 C.4123	Gear, 1st Speed Gear, 2nd Speed Gear, 3rd Speed	1 1 1
C.1850 C.1849	Roller, Needle, in 2nd and 3rd Speed Gears Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	82 2
C.1324 C.2678	Spring under Plungers Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	2 2
C.2678/1	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	2
C.2678/2	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	2
C.4122 C.901 C.922 C.4049 C.903	Sleeve, Synchronising, 3rd/Top Speeds Plunger in 3rd/Top Synchro Sleeve Ball for Plungers Sleeve, Operating, 3rd/Top Speeds Shim for Synchro Sleeve ('006" thick)	1 2 2 1 As reg'd.
C.914	Shim for Synchro Sleeve ('028" thick)	As req d. As req'd.
C.6751	CONSTANT PINION ASSEMBLY	1
C.1843	Bearing, Roller, inside Shaft	1
C.2121 C.1838/1	Thrower, Oil Circlip for Constant Pinion	1 1
C.2109 C.2110 C.2111	Washer for Constant Pinion Shim for Constant Pinion Shim for Constant Pinion	1 As req'd. As req'd.
C.2070	REVERSE SPINDLE	1
C.2044/2 C.1893 C.1899	Gear, Reverse (complete with Bush) Lever, operating Reverse Gear Pin, Fulcrum, for Operating Lever	1 1 1
C.777 FW.106/T	Nut, Slotted, securing Fulcrum Pin Washer, Plain, under Slotted Nut	1 1
L.103/8U C.866	Pin, Split, securing Slotted Nut and Reverse Slipper Slipper, Reverse	2 1
C,4284	Ring, Sealing (Cord) on Reverse Spindle	1
C.1856	COUNTERSHAFT	1
C.2041 C.1864	Gear, 1st Speed (on Counter) Ring, Retaining, at rear of Needle Rollers	1 2
C.918 C.1861	Roller, Needle Washer, Thrust, Inner, at rear end of Counter adjacent	58 1
C.1862	to Needle Rollers Washer, Thrust, Outer, at rear of Counter (156"	11
	thick)	1
C.1862/1 C.1862/2	Washer, Thrust, Outer, at rear of Counter (159" thick) Washer, Thrust, Outer, at rear of Counter (162"	To eliminate end float on the Count shaft, select the Washer which has t
C.1862/2 C.1862/3	thick) Washer, Thrust, Outer, at rear of Counter (152") Washer, Thrust, Outer, at rear of Counter (152")	desired thickness.
C.1862/4	thick) Washer, Thrust, Outer, at rear of Counter (164"	1
C.2043	thick) Ring, Retaining, on outer end of Front Needle Rollers	J 1
C.2042 C.1859	Washer, Thrust, Inner, at front end of Counter Washer, Thrust, Outer at front end of Counter	1
C.2045	Wheel, Constant	1
C.2046 C.2047	Gear, 3rd Speed Countershaft Gear, 2nd Speed Countershaft	1 1
C.2048 C.2072	Ring, Split, locating Constant Wheel Circlip, positioning 3rd Speed Gear and Constant Wheel	2 halves 2
C.4285	Ring, Sealing (Cord), on Countershaft	1