

JAGUAR XK 120

SPARE PARTS CATALOGUE

OPEN 2-SEATER, FIXED HEAD
AND DROP HEAD COUPE MODELS

ENGINE NUMBERS

RIGHT-HAND DRIVE or LEFT-HAND DRIVE - RIGHT-HAND DRIVE or LEFT-HAND DRIVE -

W.1001 ONWARDS

DRIVE - F.1001 ONWARDS

NOTE: Suffix /7 or /8 of Engine Number denotes Compression Ratio. Suffix "S" of Engine Number denotes fitment of Special Equipment.

CHASSIS NUMBERS

RIGHT-HAND DRIVE	OPEN 2-SEATER	-	660001 ONWARDS
LEFT-HAND DRIVE	OPEN 2-SEATER	_	670001 ONWARDS
RIGHT-HAND DRIVE	FIXED HEAD COUPE	_	669001 ONWARDS
LEFT-HAND DRIVE	FIXED HEAD COUPE	_	679001 ONWARDS
RIGHT-HAND DRIVE	DROP HEAD COUPE	_	667001 ONWARDS
LEFT-HAND DRIVE	DROP HEAD COUPE	-	677001 ONWARDS

NOTE: Special Equipment Models indicated by prefix "S" to Chassis Number.

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INTERPRETATION OF CATALOGUE

Attention is drawn to the lay-out of this catalogue. It will be observed that the heading of each assembly is printed in **BOLD BLOCK LETTERS**, whilst the spares relevant to each assembly are printed in small type and "OFFSET" TO THE RIGHT.

The fact that certain items (printed in small type) are not "offset" indicates that they do not form part of any assembly and must, therefore, be ordered as individual items.

ILLUSTRATIONS

To aid identification of spares, "exploded" illustrations are incorporated in this catalogue.

These illustrations may be used in the following manner:-

- (a) If a Water Pump Seal is required, the index shows that the details for the item are printed on page 6 and that it is illustrated on Plate A. Turning to page 6, the necessary information for the ordering of the part is given, whilst the column headed "Plate No." indicates that reference to item number 137 on Plate A will give a photographic view of the component required.
- (b) The details for each illustrated item are printed in the script in numerical Plate number order. An item may therefore be first identified photographically. For example, if a Driving Gear is required for the Oil Pump, a picture of the part may be found with the engine details on Plate A, together with its Plate reference number. It is now an easy matter to find Plate number "A.65" in the script and the Part No. and Technical Description are at once apparent.

ORDERING

Customers are advised to make themselves familiar with the method of ordering spare parts in accordance with the explanatory notes which follow.

PUBLICATION J.8

PRICE £1.10.0

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INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, it is of great importance that the information detailed in the following paragraphs be strictly adhered to when placing orders.

CAR TYPE

Always quote the Engine and Chassis numbers except when Stock Orders are placed, in which case the Year and Model must be indicated.

The Engine and Chassis numbers will be found stamped on a brass plate which is fitted to the left-hand side of the scuttle.

DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted:—

- (1) Identify part with technical description in catalogue.
- (2) On order, quote (a) part number, (b) technical description. Note: In no case should the illustration plate number be given.
- (3) If doubts exist as to the part number or description, a dimensioned sketch will assist in the interpretation of the order or, alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is most important that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. In the absence of such instructions, patterns will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, state the specific quantity required.

SPECIAL ATTENTION

Particular attention is drawn to the fact that when such items as Wings, Doors, Door Glasses, etc., are required, care should be taken to indicate whether they are located on the left- or right-hand side of the car. The position is determined by the driver's own left or right hand when seated.

Orders for Carpets, Casings, etc., should clearly state the precise colour required.

DESPATCH INSTRUCTIONS

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilise the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination.

PRICES

Current retail prices, shown in the Master Parts Price List, are subject to alteration without notice and are for delivery at works. Postage, carriage and packing will be charged extra.

DAMAGE BY FIRE OR ACCIDENT

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

Description.				Page No.	Plate.	Description.	Page No.	Plate
CYLINDER BLOCK	•••	•••	•••	16C	A .	CYLINDER HEAD—(continued)		
Cap Screws (Sealing Rings)	•••	•••	•••	1	Α	Camshafts	8	В
Connecting Rod	• • •	:::	•••	3	Ą	Camshaft Bearings	8	В
Connecting Rod Bearings (•••	3	Ą	Camshaft Covers	8	В
Connecting Rod Bearings (Connecting Rod Bolts			•••	3 3	A	Camshaft Cover Filler Cap Camshaft Cover Gaskets	. 8	В
Crankshaft	•••	•••	•••	1-2	Â	Comphete Course Coaling Dive	8 8A	B B
	•••	•••	•••	` 2	Â	Camshaft Ring Dowels	8	ь
Crankshaft Bush		•••	•••	2	A	Camshaft Studs	8	В
	•••	•••	•••	2	Ą	Conduit (High Tension Leads)	10	В
Crankshaft Damper Centre	!	•••	•••	2	A	Cylinder Head Gasket	7	В
Crankshaft Oil Pump Gear Crankshaft Oil Thrower		•••	•••	2 2	A A	Cylinder Head Oil Pipe Engine Decarbonising Gaskets	9 10 A	B B
Crankshaft Pulley		•••	•••	2	Â	Exhaust Manifolds	9	В
Crankshaft Split Cone			•••	<u> 2</u>	A	Exhaust Manifold Gaskets	ģ	В
	•••	•••	•••	1	Ą	Exhaust Manifold Studs	9	В
Crankshaft Thrust Washers		•••	•••	2	Ą	Front Cover	.8A	В
Crankshaft Timing Gear Drain Tube (Bearing Cap)		•••	•••	2 1	A A	High Tension Leads lnlet Manifold	10 9	B B
Engine Damper		•••	•••	6B	^	Inlet Manifold Gaskets	9	В
Engine Overhaul Gaskets		•••	•••	6C		Inlet Manifold Studs	ģ	В
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	•••	•••	•••	2	Ą	Rev. Counter Adapter Oil Seal	8A	В
	•••	•••	•••	6B 6B	A A	Rev. Counter Adapter Oil Thrower Rev. Counter Adapter Shaft	8A	В
	•••	•••	•••	8 5	A	Sparking Plugs	8A 10	B B
Oil Cleaner		•••		5—6	Α	Starting Pipe	10	В
Oil Cleaner Element		•••	•••	5	Α	Starting Pipe Flange	9	В
	• • •	• • •		6	Ą	Thermostat	1 <u>0</u>	В
Oil Cleaner Relief Valve	•••	•••	•••	6	Ă	Valves	7	В
Oil Pipes	•••	•••	•••	5	A	Valve Collars	7—8 7	B B
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Oil Pump Delivery Pipe	•••			4	A	Valve Guides	7	В
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Oil Pump Gears Oil Pump Spindle		•••	•••	7	A	Valve Spring Seats Valve Tappets	7 7	B B
Oil Sump		•••	•••	4	Â	Valve Tappet Guides	7	В
Oil Sump Deflector		•••		5	• • •	Valve Tappet Guides Water Outlet Elbow	9	B
Oil Sump Dipstick		•••		5	Α			
	•••	•••	•••	5	Ą			
	•••	•••	•••	5	A	TIMING GEAR	11—12A	С
Oil Sump Floating Filter Oil Sump Gasket		•••	•••	5	Â	Adjusting Plate	11	_
Oil Sump Seals	• • •			4	Â	Camshaft Sprockets	11 11	č
Oil Sump Trays			•••	5	Α	Chain Tensioner	iż	υυυυυυυ
	•••	•••	•••	2—3	À	Chain Tensioner Bracket	12	Ċ
Piston Rings Rear Cover		•••	•••	2—3 1	A A	Chain Tensioner Spring	12	Ç
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Ring Dowels (Rear Cover)			•••	1	Â	Idler Sprocket Eccentric Shaft Intermediate Sprocket (20 Teeth)	ii	č
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Torque Arm Water Drain Tap	•••	•••	•••	ì	Â	Oil Spray Bracket Timing Chains	12 12	Č
Water Pump	•••	•••		66A	Ā	Timing Cover	12A	č
Water Pump Banjo	•••		• • • •	6A		Timing Cover Gasket	12A	č
Water Pump Bearings	•••	•••	•••	66A	Ą	Timing Cover Oil Seal	12A	Ç
Water Pump Driving Dogs Water Pump Fan		•••	•••	6—6A 6A	A A	Vibration Damper Vibration Damper Bracket	1212A	C
Water Pump Fan Belt		•••	•••	6A	Â	Vibration Damper Bracket	12—12A	C
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Water Pump Fan Pulley	•••	•••	•••	6A	Ą	CARRIDETTER		_
Water Pump Felt Washers Water Pump Gasket		•••	•••	6—6A 6—6A	A A	CARBURETTER	13—14C	D
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						Flange Gasket Flexible Coupling	14 & 14B 14 & 14B	D D
						Flexible Pipe	14 & 14C	D
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			13 & 14A	D	Countershaft Gear-Unit	22	Н
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- · · · · · · · · · · · · · · · · · · ·			14 & 14C 13 & 14A	D D	Countershaft Thrust Washers Dipstick	==	
Rear Carburetter Sealing Rings			13 & 14A	Ď	Drain Plug	20	GOGGGGGH
Solenoid			13 & 14B	Ď	Extension	20	G
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		•••		E E	Speedometer Driving Gear Striking Rods		Ğ
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	•••				•		
		_		<u>-</u>			
CLUTCH AND CLUTCH CO	NTRO	L	17—19 A	F	GEARBOX ("J.H." SERIES)	23—25	G & J
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Clutch Pedal Clutch Shaft				F	Constant Pinion Oil Thrower		ļ
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Change-Speed Forks Change-Speed Lever				Crown Wheel and Lock Strap	28C & 28E	XL
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Constant Pinion Constant Pinion Bearing (Cage				Differential Bearing (Outer end of Pini	on) 28C & 28E	χί
Constant Pinion Oil Thrower	e) 	====		Differential Bolts	28C & 28E	XL
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lawanal				Shims (Wheel Castor)	30	N.
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rone onest OH Jest	•••	40M	L	Front Wheel-Cylinder Gaskets	33	Q

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